



LOGIC[®]
CONTROLS
A Bematech Company

USER'S MANUAL



:: Thermal Printer

LR3000



LR3000 User's Manual

MARCH 2009

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Preface

This manual assists you with the installation, configuration and usage of this Logic Controls product.

1. Who should read this manual?

This manual is intended for use by persons who are installing, using or testing the product. The manual should also be used for product troubleshooting.

2. How this manual is organized?

Chapter 1 - "Getting Started" provides an overview about the product.

Chapter 2 - "Setting up Your Product" provides information on installing and configuring the product.

Chapter 3 - "How to Use Your Product" provides information on using the product effectively.

Chapter 4 - "Troubleshooting" provides information on testing and identifying simple solutions to the most common problems.

Chapter 5 - "Technical Specifications" provides technical information about the product.

3. Related publications and software

- Quick Start Guide
- Programmer's Manual
- Drivers

These contents are available at our website.

4. Where to find more information

English contents in <http://www.logiccontrols.com>

EMC, Safety and Other Applicable Standards

Product Name: LR3000

The following standards apply only to the products that are so labeled.
(EMC is tested using the Wearnes WDS060240 power supply).

North America:	EMI: FCC Class A	Safety: UL 60950
Europe:	CE Marking	Safety: EN 60950
Mexico:		Safety: NOM-019-SCFI-1998

5. FCC Compliance Statement

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at his own expense.

Properly shielded and grounded cables and connectors must be used in order to meet FCC emission limits. Logic Controls is not responsible for any radio or television interference caused by using other than recommended cables and connectors or by unauthorized changes or modifications to this equipment.

Unauthorized changes or modifications could void the user's authority to operate the equipment.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

CE Marking

The product conforms to the following Directives and Norms:

Directive 89/336/EEC EN 55022 Class A
EN 55024

IEC 61000-3-3

IEC 61000-4-2

IEC 61000-4-3

IEC 61000-4-4

IEC 61000-4-5

IEC 61000-4-6

IEC 61000-4-11

This product has been tested and found to comply with the limits for Class A Information Technology Equipment according to CISPR 22/European Standard EN 55022. The limits for Class A equipment were derived for commercial and industrial environments to provide reasonable protection against interference with licensed communication equipment.

Important: This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

6. RoHS

This product complies with the RoHS 2002/95/EC Directive from the European Community.

7. UL

This product was tested and was certified with the cULus mark, for Canada and USA, by the UL60950 standard.

8. NOM-019-SCFI-1998

This product complies with the Mexican Official Standard NOM-019-SCFI-1998 – Safety for Data Processing Equipment.

9. WEEE

This product complies with the WEEE 2002/96/EC Directive from the European Community.

Disposal and Recycling Information (End of Life Disposal)



The symbol above means that according to local laws and regulations your product should be disposed of separately from household waste.

When this product reaches its end of life, contact your local authorities to learn about recycling options.

10. Safety Information

This section presents important information intended to ensure a safe and effective use of this product. Please read this section carefully and store it in an accessible location.

Warning

- Immediately unplug the equipment if it produces smoke, a strange odor, unusual noise or if foreign matter (including water or other liquid) falls into the equipment. Continued use may damage it or lead to fire *.
- Please contact your dealer or a Logic Controls service center for advice.
- Never attempt to repair this product yourself. Improper repair work can be dangerous.
- Never disassemble or modify this product. Tampering with this product may result in injury or fire *.
- Be sure to use the specified power source. Connection to an improper power source may cause malfunction or fire *.
- Do not connect a telephone line to the Printer Drawer Connector; otherwise, the product and telephone line may be damaged.

Caution

- Do not connect cables in ways other than those mentioned in this manual. Different connections may cause equipment damage and fire *.
- Be sure to set this equipment on a firm, stable surface. The product may break or cause injury if it falls.
- Do not install this equipment in locations that do not comply with the environmental requirements specified in this manual.
- Do not place heavy objects on top of this product. Never stand or lean on this product. Equipment may fall or collapse, causing breakage and possible injury.
- To ensure safety, unplug this product before leaving it unused for an extended period. In this case, please be sure to place a piece of paper between the platen and the paper roll, in the thermal mechanism, to avoid damage when restarting the printer.

* Note that this equipment has been developed in compliance with international safety standards and therefore contains only limited flammability components.

11. Safety Labels

Caution

The thermal head is a hot surface. Do not touch.



Protection Features

The product has a safety feature that slows printing in the event that excessive printing would cause the printer to overheat. This feature protects the printer hardware from potential damage and should not be noticeable during normal operation.

End of Life Disposal

Logic Controls encourages owners of information technology equipment (ITE) to responsibly recycle their equipment when it is no longer needed.

Chapter 1

Getting Started

1.1. Product Overview

Inside the Box you should find:

- LR3000 printer
- Thermal Starter Paper Roll
- Communication cable¹
- Power supply with AC cable
- Spacer for paper width adjustment (located inside the printer)
- Quick Start Guide and CD

If any parts are missing or damaged, please contact your dealer for assistance.



1.1.1. Introduction

The LR3000 is a fast high quality POS printer using the thermal technology for printing, being compatible with most cash systems on the market. The printer can be used with banking equipment, computer peripheral systems, ECR and POS systems. The LR3000 was designed to provide a simple, self-explanatory design.



The MCS - Modular Cartridge System - allows for convenient addition of features for specific POS applications.



The ERS - Easy Recovery System offers a trouble-free operation, even when a paper jam occurs during printing.

The printer has the following main features.

1.1.2. Product Characteristics

- High-speed printing mode up to 250 mm/s
- Silent thermal printing
- Paper Feed Speed of 59 lps
- Dot Density of 8 dots/mm (203 dpi x 203 dpi)
- Selectable font types (more than 9 types to choose)
- Easy drop-in paper roll loading
- Multiple sizes of paper rolls are possible
 - Selectable Paper width from 58 mm to 82.5 mm
 - Paper diameter up to 102 mm
- Support to partial and full paper-cut
- Easy cover opening through an easily accessible top-cover lever
- Optional interfaces:
 - Serial RS232 DB25;
 - Serial RS232 DB9;
 - Ethernet 10/100;
 - USB 2.0;
- Extended reliability (150 km print head life and 2 million cuts of cutter life)
- CJK support (101001000:LR3000 EXT BLACK and 101001001: LR3000 EXT BLACK)

1.1.3. Software and Drivers

- Extended options for barcode printing are possible (EAN-8, EAN-13, CODE 93, CODE129, ITF, CODABAR, UPC-A, UPC-E, ISBN, MSI, PLESSEY, PDF-417)
- Complete drivers for Windows including Spooler Driver, APIs.
- Easy configuration and remote management by Logic Controls User Utility Software application
- Bitmap Image Buffer, for uploading logos to the printer's internal non-volatile memory
- Different sizes of characters and code pages
- ESC/POS™ Command Emulation

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Windows and Windows NT are registered trademarks of Microsoft Corporation in the United States and/or other countries.

Company and product names are trademarks or registered trademarks of their respective companies.

1.1.4. Typical Applications

- General receipt printing
- Restaurants
- Gas Stations
- Fast food systems
- Banks
- Drugstores
- Supermarkets

1.1.5. Description of Models

The LR3000 is available in the following models:

LR3000 with USB 2.0 Interface;

LR3000 with RS-232 Serial Interface (DB25 connector);

LR3000 with Ethernet Interface;

LR3000 with RS-232 Serial Interface (DB9 connector);

* Please contact Logic Controls for the availability of other product colors.

Logic Controls products used with this product:

Logic Controls Cash Drawer

* Please visit Logic Controls website for more information about these products.

www.LogicControls.com

1.1.6. Optional Items and Accessories

RS-232 Serial Interface Module (DB25 connector)

RS-232 Serial Interface Module (DB9 connector)

USB Interface Module

Ethernet Interface Module

DB25-DB9 serial interface cable

DB9-DB9 serial interface cable

USB interface cable

Power adapter

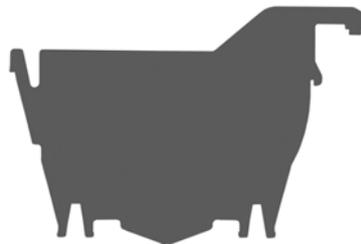
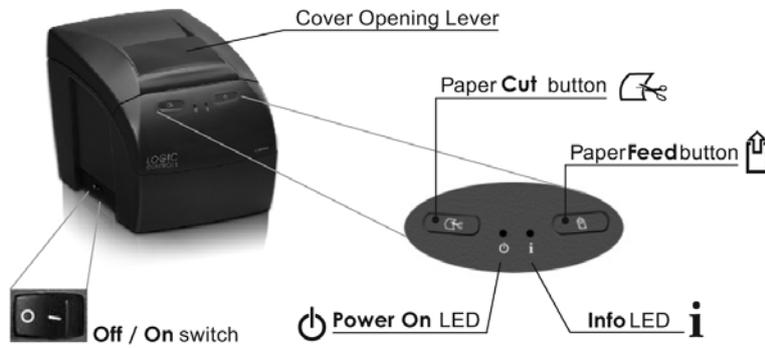
* Please contact Logic Controls for the availability of interface modules and accessories.

Chapter 2

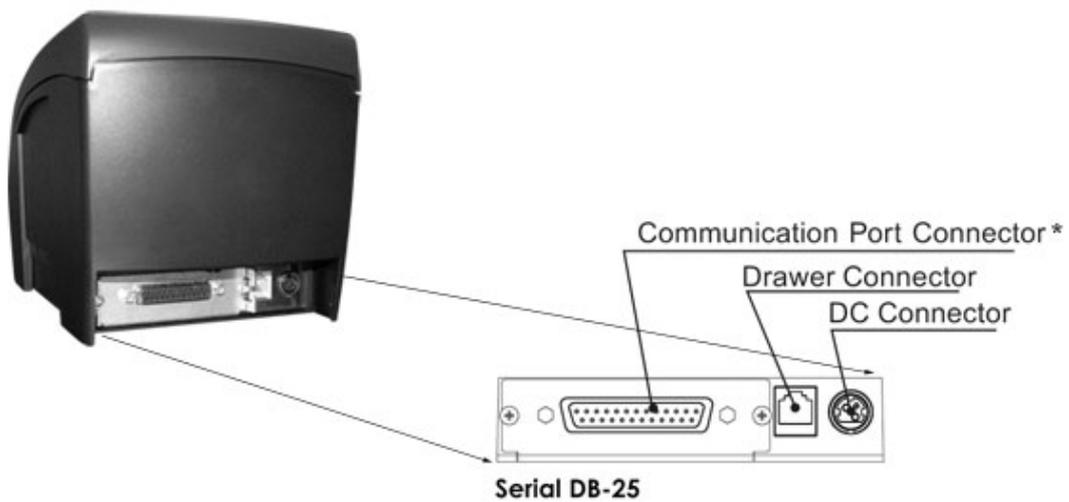
Setting Up Your Product

2.1. Installing

Here you can see the main parts of this printer.



Spacer (inside the printer)



*Shipped only with part number LR3000R

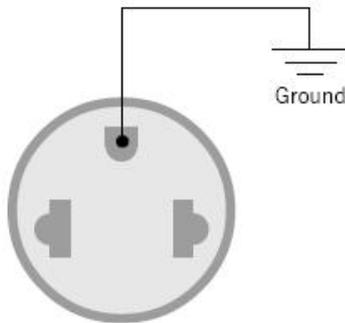
Where to place the printer

WARNING!

The LR3000 should be placed on a plain, stable surface located indoors or protected from the weather. Avoid enclosing the printer or keeping it obstructed.

Connections

It is possible to connect up to three cables to the printer. All connections are placed at the back of the printer (there can be different connections depending on the configuration of the Printer Interface Board).

2.1.1. Plugging in the Power Adapter

Verify On/Off Switch and make sure the printer is turned off. Connect the Power Supply DC Cable to the Printer DC Connector. Make sure the plug is locked. Connect the Power Cord to the Power Supply AC Connector and to an electrical outlet. This outlet must have its ground pin connected as shown on the right. The Power Supply LED must be on. Turn on the printer using the On/Off Switch, located on the left side of the printer, and check if the Power ON LED is lit. The printer will initialize and indicate the printer status (**i**).

WARNING!

Assure that you use the Logic Controls +24V @ 2.5A Power Supply or an equivalent model fulfilling UL, CE and FCC norms and that the connector has a ground pin. The usage of a wrong power supply can cause fire or electrical shock.

CAUTION!

Make sure the power supply is not connected to the power outlet when you connect or disconnect the DC connection! Otherwise this can cause damages to the printer or the supply. Make sure the printer is connected to a proper ground through the power supply. This will avoid the incidence of static discharges and will protect electrical components inside the printer. If the printer is not correctly grounded, damage to the printer may occur.

2.1.2. Turn on Your Product

Turn on the printer using the On/Off Switch, located on the left side of the printer, and check if the Power ON LED is lit. The printer will initialize and indicate the printer status (i).

2.1.3. Inserting or Changing the Paper Roll

1 - Open the cover by pulling the Opening Cover Lever and lifting the cover as shown in the picture below. Remove the core of the used paper roll before inserting a new one.

NOTES!

- Use only Paper Rolls mentioned in the specifications of Chapter 4.
- Use paper width according to the adjustments set in the printer, otherwise the sensors or print area will not perform correctly.
- Paper Rolls with paper glued to the core cannot be used, because the printer will not detect the end of paper.
- Inside the printer there is a label with instructions for inserting or changing the Paper Roll.

2- Drop in the Paper Roll, pull the paper so it protrudes outwards in front of the printer and make sure the sides of the paper are as shown in the picture.

3- Close the cover and notice that the printer status LED (i) is green. The printer is ready to be used.



2.1.4. Connecting the Communication Cables

Verify the Communication Interfaces that you use and follow the right instructions.

2.1.5. Cash Drawer Connection

Verify On/Off Switch and make sure the printer is turned off.

WARNING!

The printer is configured by factory default to work with Logic Controls Cash Drawers. The printer configuration is usually compatible with many Cash Drawers in the market. If you are not sure of this compatibility, do not connect the cash drawer cable and verify the printer's configuration to accept your Cash Drawer. A wrong configuration may damage the printer and the cash drawer as well.

Check the manual section "Configuring the Cash Drawer" to make the right configuration.

CAUTION!

Never connect a telephone line to the Cash Drawer Connector. Wrong usage may damage the telephone line and the printer.

Once you have the right Printer Cash Drawer configuration, make sure the Cash Drawer Cable Connector complies with the RJ12 standard.

Connect the Cash Drawer Cable to the Printer's Drawer Connector. Make sure the plug is locked.

Turn on the printer using the On/Off Switch, located on the left side of the printer, and check if the Power ON LED is lit. The printer will initialize and indicate the printer status

(i).

2.1.6. Connection of the communication Interface boards

Verify On/Off Switch and make sure the printer is turned off.

You will need a compatible interface cable fitting your configuration!

For the standard configuration follow these steps:

Connect the communication Cable to the Printer's communication Port Connector and to the communication Port of the host system (PC or Microterminal).

After connecting the cables, tighten the screws on both sides of the cable (printer and host).

Turn on the printer using the On/Off Switch, located on the left side of the printer, and check if the Power ON LED is lit. The printer will initialize and indicate the printer status

(i).

2.2. Configuring

The printer is set up by factory default for most users. For those who need a special configuration, the LR3000 offers various settings. These options can be modified through the Printer's menu. Several settings can be changed in the Printer Menu.

The Printer Menu is self-explanatory. To enter the Printer Menu you have to switch off the

printer and switch on again with the FEED BUTTON () pressed. When it starts to print you can release the Feed button ()

...

- Wait to start Self-Test
- Press 'FEED' switch 1x for CONFIG MODE
- Press 'FEED' switch 2x for DUMP MODE

After printing the menu above:

Press the FEED BUTTON () once and the Configuration of the Printer will be printed.

Press the Feed button () twice to enter the Configuration Mode.

Press the Cut button () to go to the next parameter or wait to exit Configuration Mode.

Configuration Mode

This mode offers the possibility to change the language, printer density, configuration of Near End Paper Sensor, paper width, Command Set and Print Mode.

(1) The "Paper Width" can be altered only if the "Command Set " is configured as "LOGIC CONTROLS."

To enter the Printer Menu you have to switch off the printer and switch on again with the FEED

BUTTON () pressed. Wait until that the menu is printed release and press the FEED BUTTON () again.

Choose the next parameter by pressing the Cut button () , modify the parameter with

the Feed button () and observe the result. To accept the change in the parameter press the Cut button; it will automatically move to the next parameter in the list.

The printer will guide you through the options by printing a response after every decision you make.

To jump back you have to restart the Configuration Mode and go through the list of parameters.

2.2.1. Language Configuration

In this section, you can configure the language that the Printer Menus will present to you. You can configure to English, Spanish or Portuguese.

The factory default setting is English.

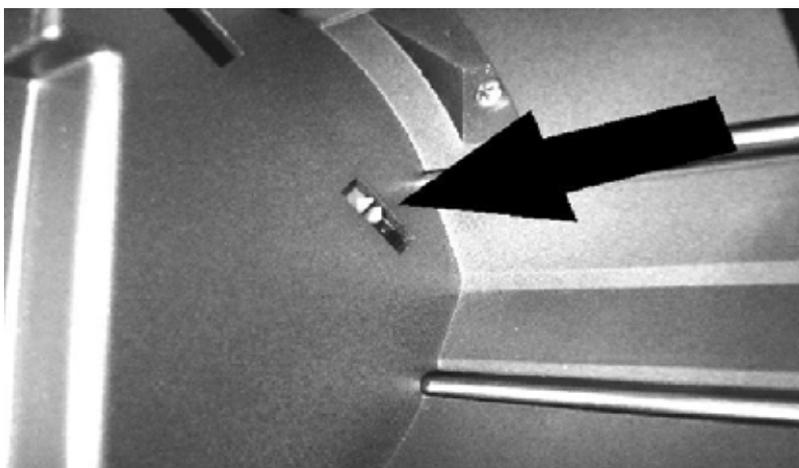
2.2.2. Print Density Configuration

In this section, you can configure the print density of all printed information. This configuration is very important when you use different paper thicknesses. You can configure to Normal, Strong, Very Strong, Very Weak or Weak Print Density. The factory default setting is Normal.

2.2.3. Near End Paper Sensor Configuration

In this section, you can configure the ability to use the Near End Paper Sensor. You can disable it to turn off the sensor or enable it to detect the end of paper roll with the sensor and report the status to the host system. You can adjust the paper length at the sensor indication by following the proper steps. The factory default setting is Enable.

2.2.4. Adjusting the Paper Length in the Near-End-Paper Sensor Indicator



The printer has the option to change the response of the Near-End-Paper Sensor, allowing adjustments in the remaining length of the paper roll, according to your needs. Please use a slotted screwdriver to change this setting as indicated in the picture above. Move the sensor position up to have more paper left or down to have less paper left.

2.2.5. Paper Width / Print Width Configuration

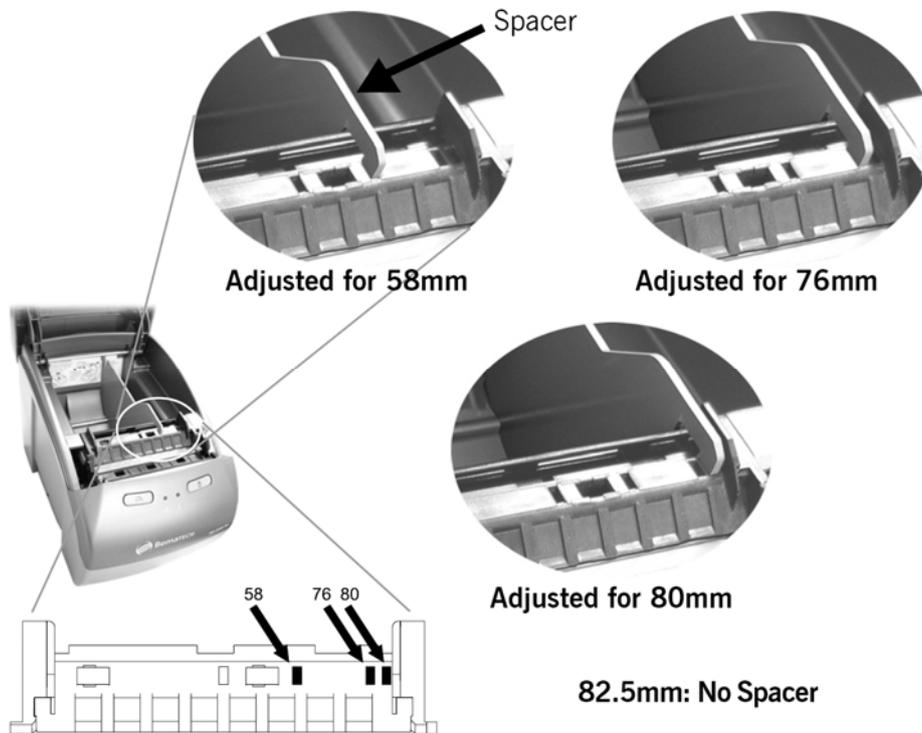
In this section, you can configure the paper width used and the print width adopted by the software in the printer. You can configure to:

Paper Width (mm)	Print Width (mm)
58	48
76	64
76	72
80	64
80	72
80	76
82.5	64
82.5	72
82.5	76
82.5	80

You must also adjust the paper roll spacer located inside the printer, as described below:

2.2.6. Adjusting the Paper Width

To adjust the paper width simply pull the spacer up and insert it in the desired position, according to the paper width desired. The figure below helps to identify the correct position, in compliance with the paper width. Note that for 82.5 mm paper width the spacer is not used at all. Keep it stored if in the future you will need to change back to a different paper width.



2.2.7. Command Set Configuration

In this section you can configure the command set that the printer will recognize when receiving printer commands from the host system. You can configure to ESC/BEMA or ESC/POS™.

2.2.8. Print Mode Configuration

In this section you can configure the Print Mode according to your needs. You can configure to High Quality or High Speed. The factory default setting is High Speed.

2.3. Communication Interface Configuration

In this section you can configure the Communication Interface.

2.3.1. Inserting or Changing the Communication Interface

If you need to change to another Communication Interface Board or change the hardware settings, follow the steps below.

Make sure the printer is switched off.

Disconnect the printer from the PC and from the power supply

Unscrew the Communication Interface Board from the cartridge.

Now detach the Communication Interface Board.

Replace the Interface Board by the new one.

Attach the Communication Interface Board and screw it to the cartridge.



2.3.2. RS-232 Serial Interface (DB-25/DB-9 connector)

2.3.2.1. Specifications

The port to the PC is a RS-232 serial port (DB-25), which operates with the following characteristics: RTS/CTS hardware protocol, 8 bits of data, no parity bit, 1 start bit, 1 stop bit.

When in ESC / POS™ mode the protocol of flow control for hardware is modified for DTR / DSR.

The software protocol is changeable: XON/XOFF

The port to the PC is a RS-232 serial port (DB-9), which operates with the following characteristics: RTS/CTS hardware protocol, 8 bits of data, no parity bit, 1 start bit, 1 stop bit.

Communication speed: 1200, 2400, 4800, 9600, 19200, 38400, 115200(default), 230400 baud rate.

2.3.2.2. Dip Switches

By turning on the printer while pressing the Cut button, the LR3000 will print a Quick Reference Table with the LED Error Codes and a Table with Dip Switch Configuration for the serial interface.

If you have the version with the serial interface card, the integrated Dip Switches will allow you to make quick changes to the settings, like communication settings, handshaking, parity check, data bits, and stop bit.

If you want to make changes follow the steps below.

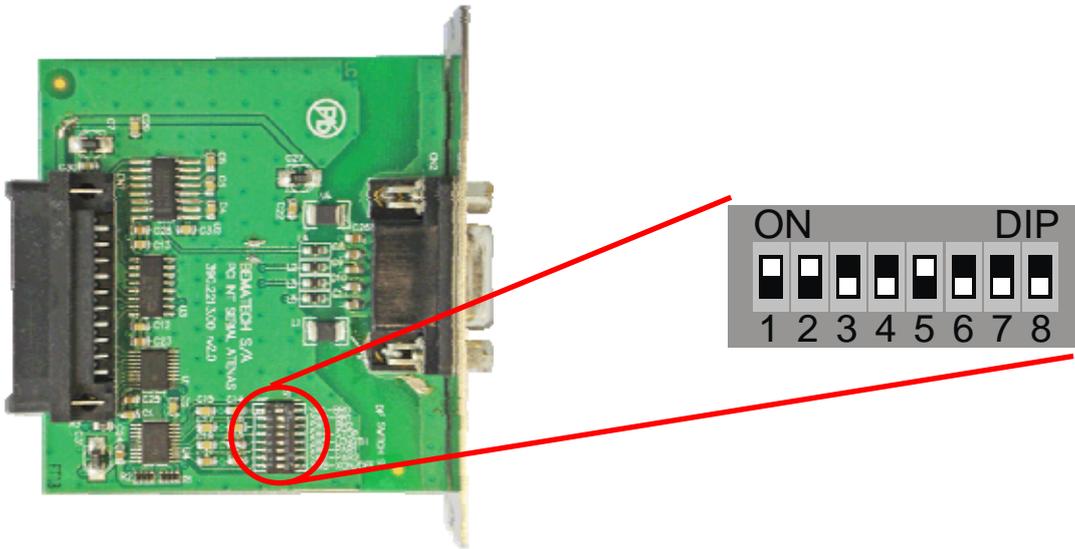
Make sure the printer is switched off.

If you want information about the options you have with the Dip Switches, make a print before switching off again. Turn off the printer first and close the cover if it is open. Make sure there is paper in the printer. Then press and hold the PAPER CUT button while you switch the printer on again. When the printer starts printing, release the PAPER CUT button and a table for the Dip Switch settings will be printed.

Pull the interface card out of the card slot.

With the COM 1 Card, the easiest way is to grab and pull the connector of the interface cable with the screws fastened to the interface card; the whole interface card should come out.

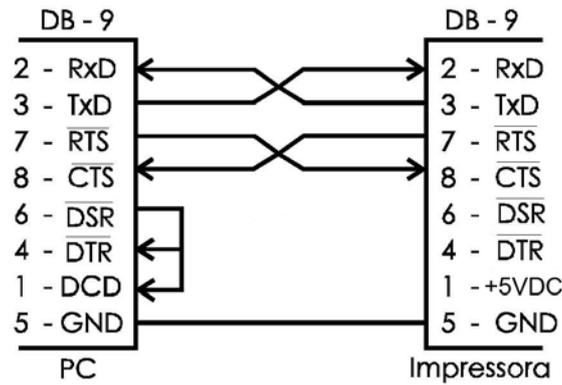
You will find the Dip Switches on the board, as shown by the picture below.



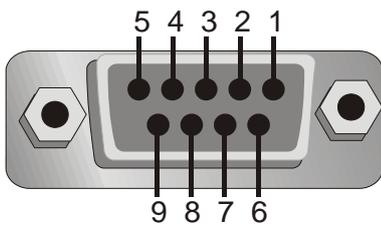
Serial Dip Switch table

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2.3.2.3. Cable Connection



Here you can see the Cable connections for both connectors; the pins are compatible with an IBM-PC.



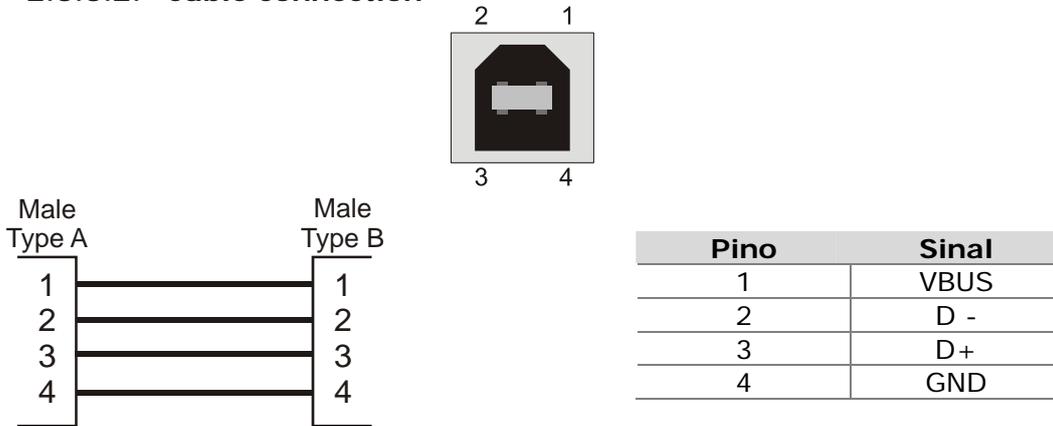
Pin	Signal	Direction	Description
1	RING Ind.	Output	Power Supply (+5 VDC)
2	RxD	Input	Data reception. The data for the printer will be received in this pin.
3	TxD	Output	Data transmission. The data from the printer will be transmitted in this pin.
5	GND	- - -	DC ground.
7	RTS	Input	Request to send. If the level is low, the printer can receive data. If the level is high, the printer can't receive data.
8	CTS	Output	Clear to send. If the level is low, the printer can receive data. If the level is high, the printer stops sending data, if it is receiving at the same time.

2.3.3. USB Interface

2.3.3.1. Specification

The port to the PC is a USB 2.0, which operates with the following characteristics: USB 2.0 with drivers for Microsoft™ Windows 2000™, Windows 2003™, Windows XP™, Windows Vista™ or better.

2.3.3.2. Cable connection



2.3.4. Ethernet Interface

2.3.4.1. Specification

The port to the PC is an Ethernet, which operates with the standard characteristics of Ethernet 10/100. To use the printer configure the IP address and net mask that the printer will use. If no value is configured, it will be used what is in the memory of the printer (configured by the Printer's Menu). The standard configuration is 10.10.100.100 and the net mask is 0.0.0.0.

To choose another IP configuration access the printer's menu turning on the printer with the key PAPER FEED pressed. When it begins to print, release the button. In the end of the impression press PAPER FEED once, it will be printed the Configurations of the Printer. Press the key PAPER FEED again, to enter in the configuration of the printer. Than, press the key CUT to move forward in the printer's menu, until the option IP address. Now it is only press the key PAPER FEED and chooses among one of the pre-programmed configurations in the printer, as follows:

- | | |
|---------------------------|----------------------------|
| IP Address: 10.10.100.100 | Subnet mask: 0.0.0.0 |
| IP Address: 10.1.1.250 | Subnet mask: 255.0.0.0 |
| IP Address: 172.16.1.250 | Subnet mask: 255.255.0.0 |
| IP Address: 172.16.1.250 | Subnet mask: 255.240.0.0 |
| IP Address: 192.168.1.250 | Subnet mask: 255.255.255.0 |
| IP Address: 192.168.1.250 | Subnet mask: 255.255.0.0 |

Choose the configuration and press the button CUT twice to conclude and leave the Printer's Menu.

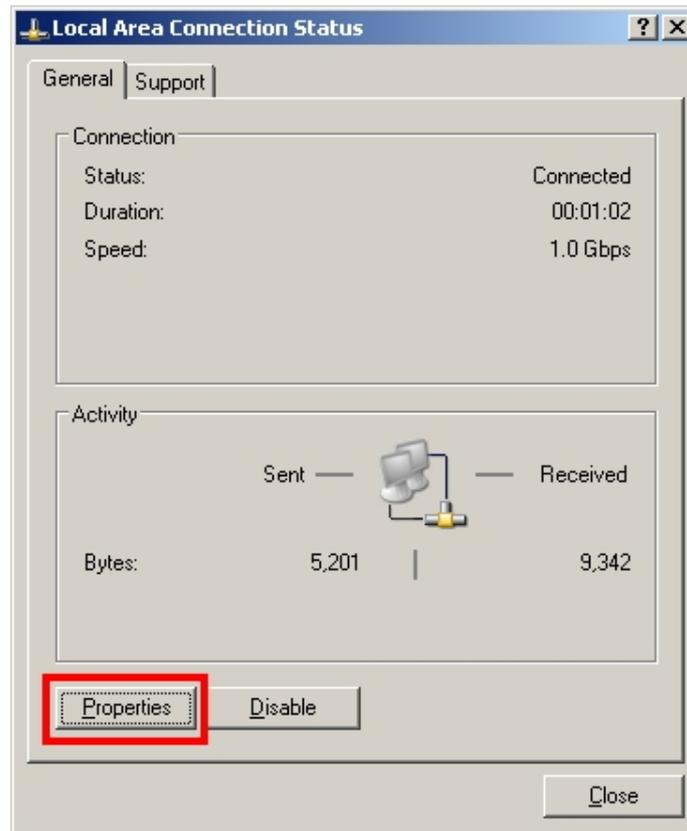
ATTENTION!

The communication port is fixed and it is configured with the number 9100. This value cannot be modified. To change the IP address and the net mask of the printer use the user's software. You can download the User's Software on Logic Controls website:

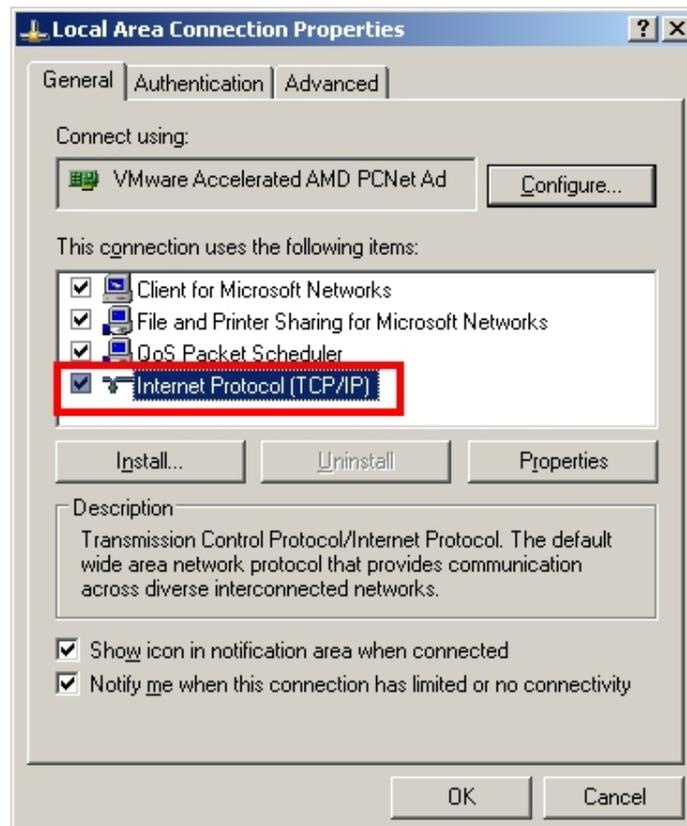
www.LogicControls.com

2.3.4.2. Installation Procedures

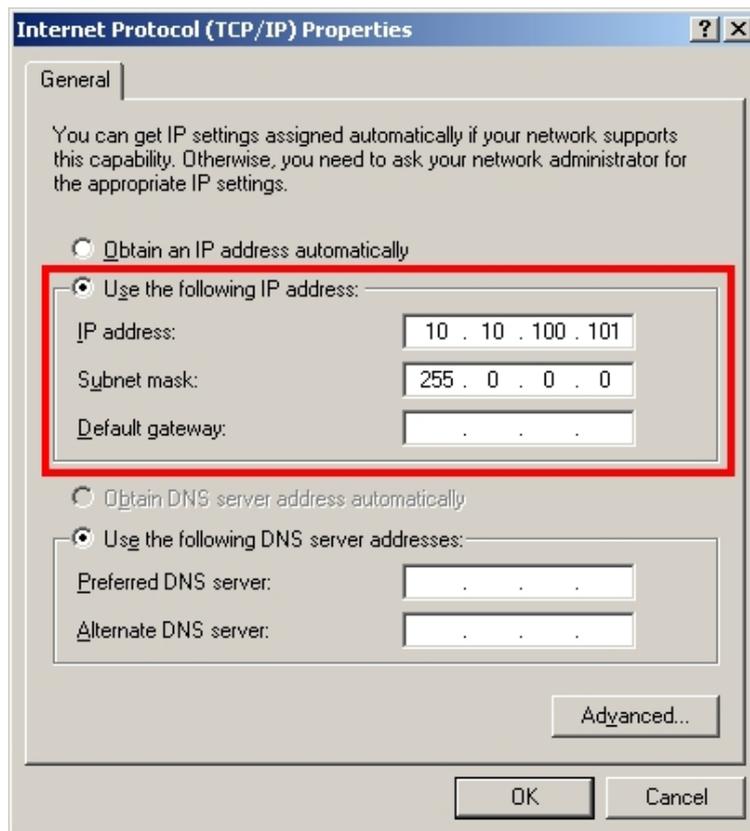
1. On the PC/POS, go to Local Area Connection and select "Properties";



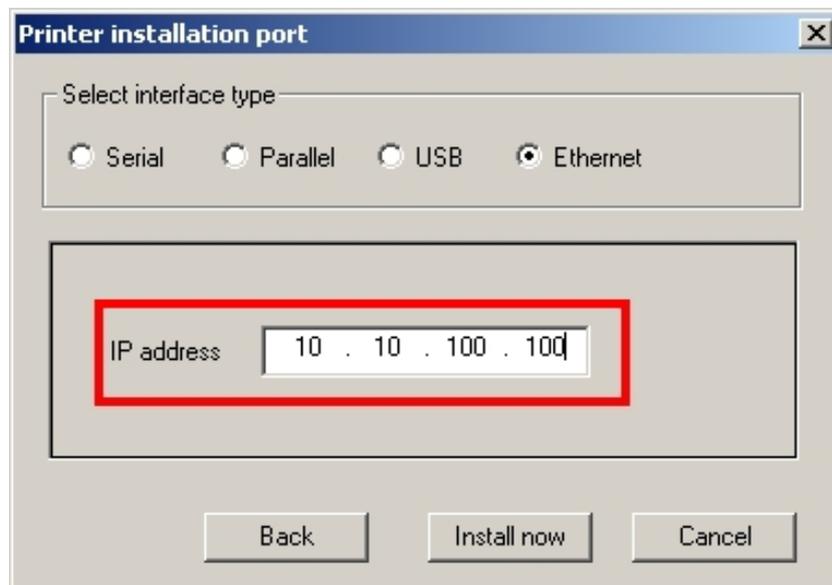
2. Go to Internet Protocol (TCP/IP) and double click it;



3. Change the IP address and subnet mask according to the picture below;



4. Execute Logic Controls driver installation and select "Ethernet" interface and type in the IP as follow.

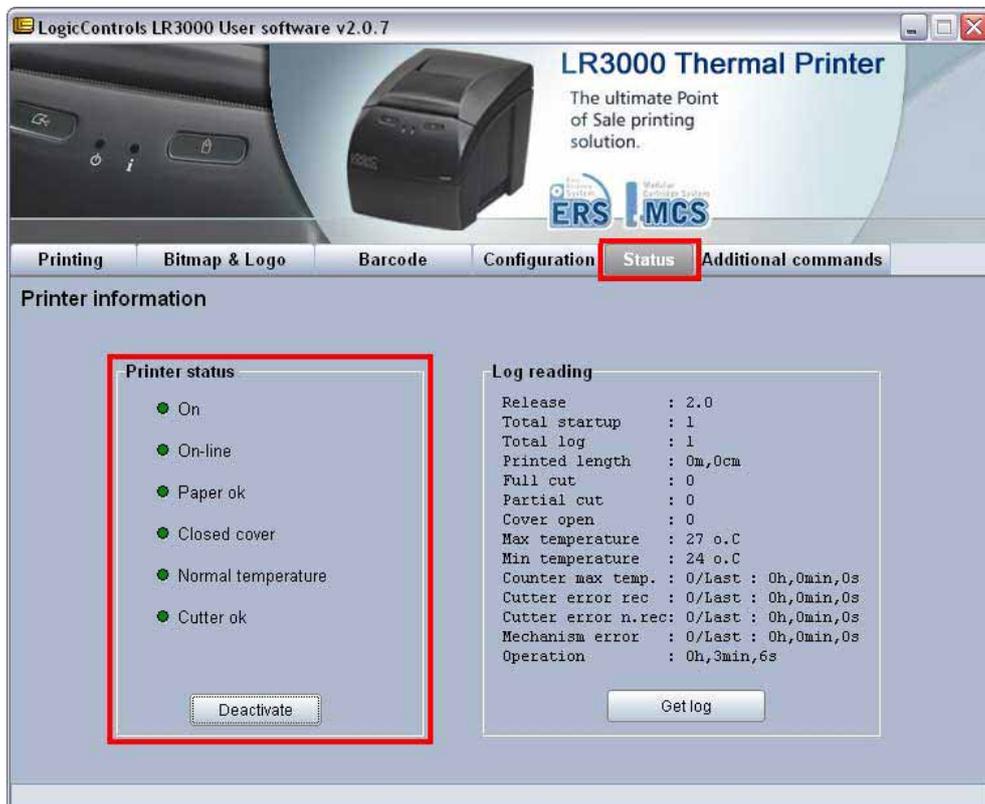


2.3.4.3. Test Procedures

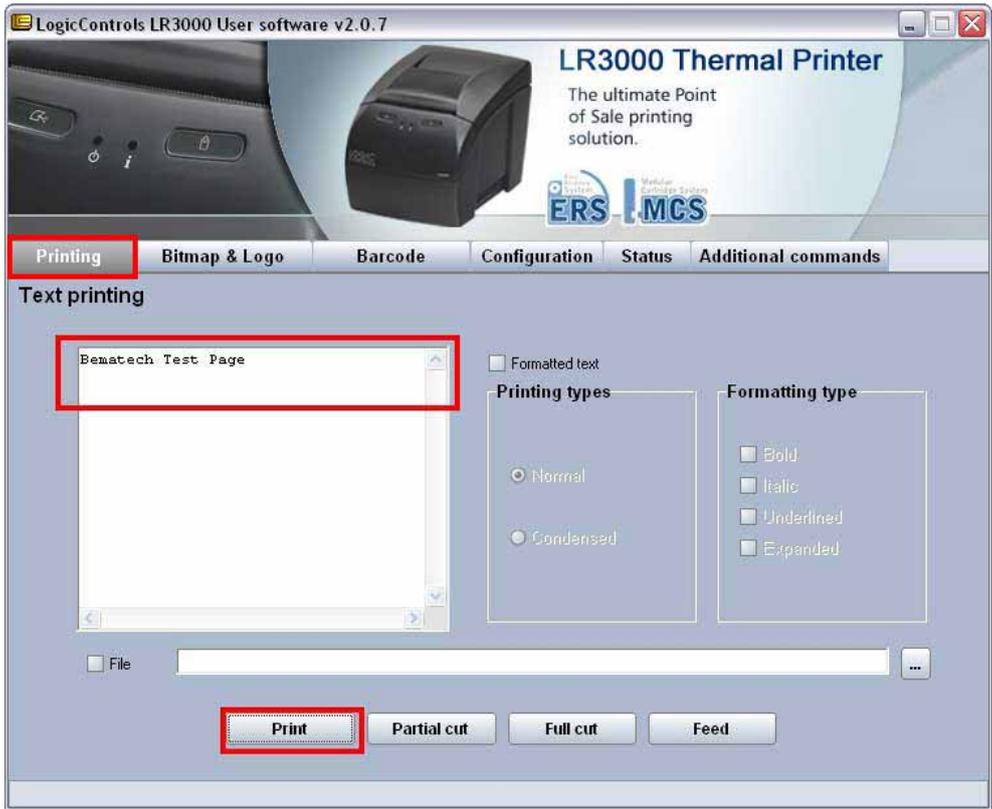
1. Run Logic Controls User Software and select "Ethernet" interface. Type in the IP address as shown below and press "apply";



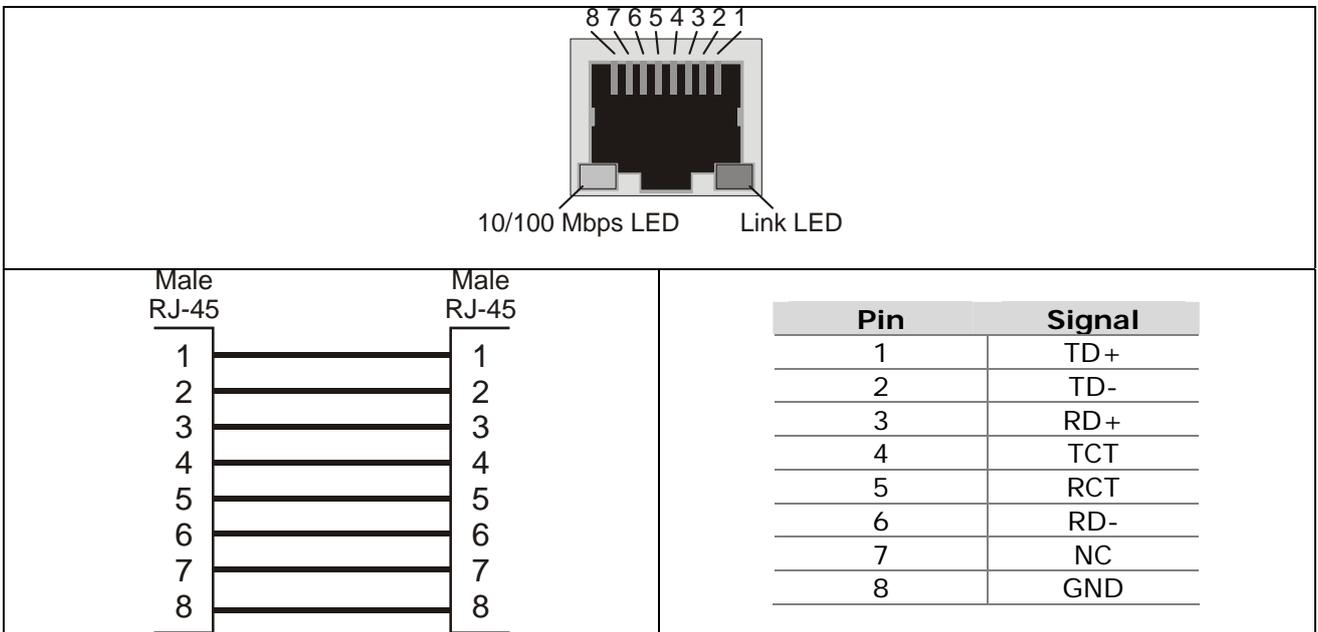
2. Go to "Status", press "Activate" and check printer status with LED indicator;



3. Go to "Printing" and type in some text to print.



2.3.4.4. Cable connection



ATTENTION!

The configuration of this cable is to connect the printer to a Hub or Switch. To connect the printer directly to a microcomputer, using the Ethernet interface, use a standard crossover cable.

2.3.4.5. Cash Drawer Interface

Make sure the printer is switched off.

Disconnect the printer from the PC and from the power supply

Unscrew the cartridge from the rest of the printer.

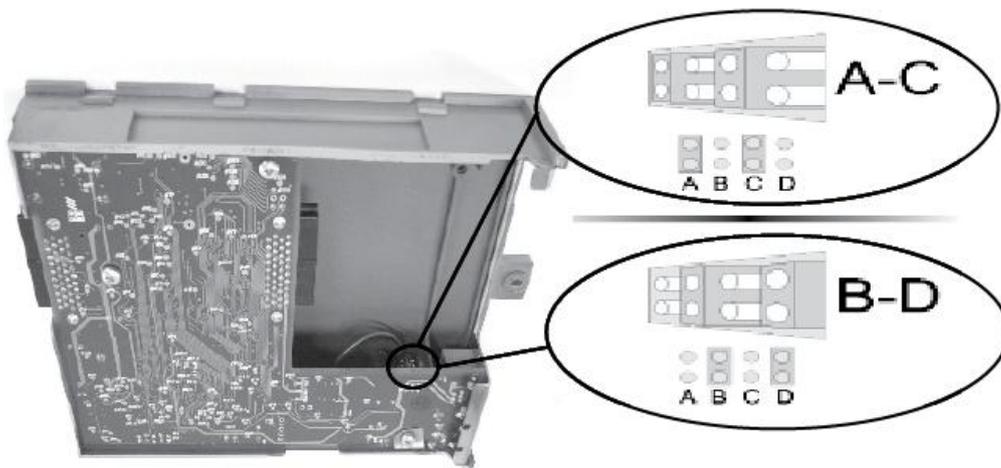
Hold the printer and move the cartridge towards the screw hole; at the same time, hold down the clips that are holding the cartridge in its working position.

When the cartridge reaches its final position you can pull it away from the printer.

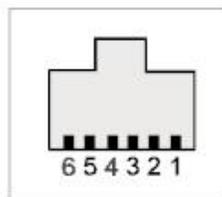
Now detach the interface card as described in the Dip Switch item.

Open the cartridge by holding the cover and move the other part (with the ON/OFF switch) towards the connectors and to the final position, as shown by the pictures below. Now you can remove the cover.

You will find the jumpers in the area shown by the picture below.



The drawer connector pin layout is described below:



Drawer configuration

Drawer type	Logic Controls/Epson (B-D) **	Others (A-C)
1	GND	Drawer open/close signal
2	Drawer kick out signal	Drawer kick out signal
3	Drawer open/close signal	24V
4	24V	24V
5	NC	NC
6	GND	GND

** Factory Default

Make sure your drawer's pin layout corresponds exactly to the above before making any connection. Incorrect drawer pin layouts may damage the printer.

ATTENTION!

This printer controls only one cash drawer.

Chapter 3

How to Use Your Product

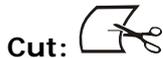
3.1. User Interface

This printer has two LEDs to indicate the printer's status and two buttons for simple operation.

3.1.1. Buttons



Press this button to feed paper in continuous mode. This function can be modified by commands and the button can be disabled. Please refer to the programmer's manual for more detailed information. This button is enabled by default. Press this button and turn on the printer to enter the configuration mode or self test explained in the previous chapter.



Press this button to perform a full cut of the paper. If the paper length is below the minimum, the printer will automatically advance the paper to allow its edge to exit the printer.

Please avoid leaving cut tickets in the paper exit slot. This printer has been designed to allow several cut tickets to remain in the printer without interfering with printer operations and without blocking the cutter. However, this is not recommended since cut tickets may fall or end up out of order.

If you must leave printouts in the printer, be aware that more than 15 tickets will increase the risk of blocking the paper exit and a paper jam may occur. To avoid any problem, it is recommended to use only partial cut in applications that need to leave cut tickets at the printer.

This printer has several different cut commands available. The behavior of the cutter will differ depending on the command parameters and the command set selected (Logic Controls or ESC/POS™). If the cutter is not performing correctly, please refer to the Programmer's Manual for details or check with your software developer to choose which command set should be used with your printer.

You can disable the buttons in the printer via software. For these and other options please consult the Programmer's Manual available at www.LogicControls.com support area.

3.1.2. LEDs

Power LED:

This LED is green when the printer is switched on, indicating that the printer is powered correctly.

Info LED:

This LED is used to indicate information on the current printer status. Generally, if it is green your printer is ready to print. If it is yellow you must act to bring the printer back to the ready status. If you come to a situation that this LED is blinking in red, a more serious problem has occurred. Please see the table below for all details. If you need to call for assistance, please remember to check the color and how often this LED is blinking to help sorting out the problem.

Color	LED Status	Blinks	Meaning - Procedure
Green = OK		ON	Ready to Print
		blinking	Ready to print but Near Paper End
Yellow Recoverable Error		ON	Cover Open – Close the Cover
		blinking	No Paper – Insert a New Paper Roll
		2 blinks	Thermal Print Head Overheating - Wait to Print
		3 blinks	Cutter Error - Open Cover to Remove Paper Jam (ERS)
		4 blinks	Communication Error / Command Ignored – Check Programming Mode
Red Unrecoverable Error		1 blink	RTOS Error
		3 blinks	RAM Memory Error
		8 blinks	Printer Mechanism Error
		11 blinks	Low DC voltage from Power Supply
		12 blinks	Cutter Initialization Error

3.2. Operation Modes

3.2.1. Normal Mode

When you switch on the printer it will run an auto check and light up the green Info LED to indicate that it is ready to use.

3.2.2. Other optional modes

When you switch on the printer while holding down the Feed button, a menu will be printed to enable choosing several additional operational modes.

3.2.2.1. Self Test Mode

To start the self test you only have to wait a few seconds without doing anything after you are in the Printer Menu. The printer will print a sample ticket with a list of features of your LR3000, followed by a full cut.

3.2.2.2. Configuration Mode

For Configuration Mode go to chapter 2.

3.2.2.3. Dump Mode

Press the Feed button twice to enter Dump Mode. The printer will print all data received by the communication interface in hexadecimal format. This is only used by software developers. To exit this mode, switch off the printer and turn it back on.

3.3. Software

3.3.1. Drivers

3.3.1.1. Spooler Drivers

Spooler drivers are standard drivers for Windows-based applications that are simple to install. Simply download the driver package from Logic Controls website support area, run the installation package and follow the instructions. Details on driver functions can be accessed in the help file.

3.3.2. User Utility Software

The User Utility software is a Windows-based application that has several basic and advanced functions for the LR3000 printer. It can be used to test the behavior of several settings in the printer, and to print in many different ways, with different resources; it can also be used to test different settings if a special application requires a fine tuning of the printer. This software has several tools for barcode printing and for logo storage in the printer. When several settings must be reproduced for several printers, a macro option is available to make the configuration task simple and easy. This is simple, intuitive and multilanguage software, specially developed to speed up your installation process. It is also available at Logic Controls website support section. Download the installation package and follow the instructions.

3.4. Preventive Maintenance

This printer has been developed to have a long life expectancy with no replacement of components and minimum user interference. But printer lifetime is highly influenced by the following factors: paper quality, regular preventive maintenance, environmental conditions and how carefully the user handles this product.

3.4.1. Print Head



The print head can be hot just after printing. Do not touch the print head; let it cool down before touching and cleaning. Because the thermal elements of the print head and driver IC are fragile, avoid touching them with any metal objects or any abrasive material.

During normal operation some ink particles from the thermal paper will adhere to the thermal print head surface. Therefore, it is recommended to clean the printer head after 10 km of printed length or if printing quality is degrading. Switch off the printer before cleaning it. Clean the print head with a cotton swab, soaked with alcohol solvent (ethanol or isopropanol). Do not clean the print head with hard, abrasive objects or your fingers, since this can cause damage to its delicate surface. Clean the platen roller (rubber roller) with the cotton swab to remove any dust particles.

3.4.2. Sensors

During normal operation paper particles will build up inside the printer. This is normal, but dust and paper particles can prevent the sensors from functioning properly. To avoid that, verify once a year that the sensor surfaces are unobstructed. To remove

small paper particles from the sensors, use a small brush to wipe off the dust and paper particles. Do not attempt to use liquids to clean the sensors, in order to avoid damage.

3.4.3. Cutter

The cutter is manufactured with hardened steel for maximum wear resistance. It is normal to have some dust buildup in the blades and this will not affect cutter performance.

3.4.4. External Cleaning

Clean the external cabinet with a soft cloth, moistened in water or neutral detergent. Never use a tow chemically treated or chemical substances like alcohol or similar solvent. The use of these products can make the cabinet of the printer changes its color or be deformed.

Chapter 4

Troubleshooting

The following table describes some of the problems that may occur while using the printer. For every problem there is a possible cause and a suggested procedure to solve the problem.

Problem	Possible Cause	Procedure
The printer does not turn on.	There is no power in the electric outlet.	Check if there is a central switch for the room / outlets. Connect any other equipment to the outlet to check its operation.
	Possible problem with the power cord – it may be broken or not well connected to the printer and / or outlet.	Turn off the printer; check the power cord continuity and a perfect connection between the printer and the electric outlet.
The printer does not respond to the commands.	The communication cable has one or more lines with faulty connections / broken wires.	Check for a good connection between the printer and the host or change the communication cable.
	Wrong programming sequences.	The programming sequences can be checked in the dump mode. Put the printer in dump mode and run your application again. The printer will show the hexadecimal and ASCII codes of all bytes being received from the host. Check the command set that the printer are configured. You can configure to Logic Controls or ESC/POS™.
Communication is faulty.	The communication cable has one or more lines with faulty connections / broken wires.	Check for a good connection between the printer and the host or change the communication cable.
	The pin layout does not follow the correct protocol.	Check if the adopted pin layout complies with the protocol being used for data transmission. Cables and Dip switches.
	The baud rate is incorrectly set.	If the baud rate set in the printer is different from the host's baud rate, the printer will print random characters or not print at all. Check carefully the host's serial baud rate configuration as well as the printer's Dip switches settings.
The LEDs are blinking.	The printer informs you its status	Check the LED Table at chapter 3. A yellow light means an error that you can fix easily. Generally a red light means that you have to call for assistance.
Poor printing.	Paper dust and paper residues on the print head can influence printing quality	Clean the print head as described at chapter 3.
	Wrong print density configuration	You can configure the print density to Normal, Strong, Very Strong, Very Weak or Weak Print Density. This configuration is very important when you use different paper thicknesses.

Problem	Possible Cause	Procedure
The paper does not get out the printer.	Paper jam	<p>CAUTION! Do not touch the print head; let it cool down before touching, as it can be very hot after printing.</p> <p>Switch off the printer and open the cover.</p> <p>Remove the crumpled paper from the printer and install a new paper roll.</p> <p>If necessary, remove the rest of the disrupted paper.</p>
Blocked cutter blade.	Objects may be blocking the blade	<p>If the blade is blocked, switch off the printer.</p> <p>Open the cover.</p> <p>Remove the objects that are blocking the blade, such as paper clips.</p> <p>Then turn the printer on again.</p> <p>Wait for the blade to return. The firmware will move the blade to the normal position without any intervention from the user.</p> <p>Close the cover and wait over 3 seconds.</p> <p>If this doesn't solve the problem, please don't try to fix it yourself. Call for assistance to fix the problem.</p>

Chapter 5

Technical Specifications

Characteristics	Specification		
Printing Characteristics	Method:	Direct thermal line printing	
	Printing Speed:	250 mm/s	
	Paper Feed Speed:	59 lps	
	Dot Density:	8 dots/mm (203 dpi x 203 dpi)	
	Printing Width:	Paper Width (mm)	Printing Width (mm)
		58	48 (384 dots)
		76	64 (512 dots) or 72 (576 dots)
		80	Up to 76 (608 dots)
	82,5	Up to 80 (640 dots)	
Characters per Line:	24, 32, 48 e 64		
Characters Set:	CODE 437, CODE 850, CODE 858 and CODE 860. Extended model: Big5E, JIS, Shift JIS, GB2312 and EUC-CN.		
Features	- Bar Codes: EAN-8, EAN-13, CODE 39, CODE 93, CODE 128, ITF, CODABAR, UPC-A, UPC-E, ISBN, MSI, PLESSEY, PDF-417		
	- Cash Drawer Driver	01 RJ-12 connector	
	- Serrated blade for paper cut		
	- Automatic Cutter - partial and full cut		
	- Easy paper load (Drop in/ Easy loading)		
	- Firmware update by user software		
	- Bit Map Image Buffer, uploadable logos and character sets		
	- Internal buzzer		
	- Selectable font styles (Normal, Double High, Double Wide, Double High & Wide, Emphasized, Bold, Underlined, Italic, Inverted, Landscape)		
	- Communication Interfaces: Serial (RS-232C), USB 2.0, Ethernet		
Media	Type:	Thermal paper roll	
	Width:	58 to 82.5 mm	
	Diameter:	Up to 102mm (4 inches)	
	Thickness:	56 to 107 microns	
Reliability	Printer Head Service Lifetime	150 km	
	Cutter Lifetime	2 million cuts	
Environment	Operating temperature	0 a 50 °C	
	Operating Humidity	10 a 90% RH (non condensing)	
Physical Characteristics	Dimensions: 146 mm (height) x 150 mm (width) x 218 mm (depth) Mass: 1.2 kg		
Software and Drivers	Windows XP™, User's Software.		
Available Accessories ⁽¹⁾	Power Supply, Communication Cable.		

(1) Please contact Logic Controls to consult the availability of the interfaces and accessories.

> > > Thermal Printer

:: **LR3000**



www.LogicControls.com

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